

Escuela Politécnica

## Goi Eskola Politeknikoa | Mondragon Unibertsitatea

Course: 2024 / 2025 - Course planning

# [MLA001] Continuous improvement models

### **GENERAL INFORMATION**

Studies UNIVERSITY MASTER'S DEGREE IN

PRODUCTIVE LOGISTICS OPERATIONS

MANAGEMENT

Semester 2 Course 1

Character COMPULSORY

Plan 2022 Modality Face-to-face

Credits 3 Hours/week 0 Subject Improvement of industrial processes

Mention / Field of

specialisation

Language CASTELLANO

Total hours 58 class hours + 17 non-class hours = 75 total

Total:

### 2030 AGENDA GOALS









### PROFESSORS

UNZUETA ARANGUREN, GORKA

## REQUIRED PREVIOUS KNOWLEDGE

**Subjects** Knowledge

(No specific previous subjects required) (No previous knowledge required)

LEARNING RESULTS				
LEARNING RESULTS	KC	SK	AB	ECTS
MLR121 - Identifies key elements and characteristics of Continuous Improvement (CI): continuous improvement models (CIMs that characterise CI), CI maturity level.	х			1,16
MLR122 - Identifies the main operational methods and methodologies that can support Continuous Improvement as well as their deployment process in different industrial environments	X			1,44
<b>MLR301</b> - Works in multidisciplinary teams, without distinction, with a cooperative and participative attitude and efficiently communicates the results obtained orally and in writing in different languages. Without any limitation of accessibility to achieve the established objectives.	x		x	0,2
MLR302 - Understands the impact of their profession on the environment in order to practice with social responsibility	x			0,2

KC: Knowledge or Content / SK: Skills / AB: Abilities

## **SECONDARY LEARNING RESULTS**

RML301 [!] Trabaja en equipos multidisciplinares, sin distinción ninguna, con actitud cooperativa, participativa y comunica eficiente los resultados obtenidos de forma oral y escrita en distintos idiomas. Sin ninguna limitación de accesibilidad para alcanzar lo

LEARNING ACTIVITIES	СН	NCH	ТН	
Development and writing of records, reports, presentations, audiovisual material, etc. on projects/work experience/challenges/case studies/experimental investigations carried out individually and/or in teams	3 h.	1 h.	4 h.	
Carrying out/resolving projects/challenges/cases, etc. to provide solutions to problems in interdisciplinary contexts, real and/or simulated, individually and/or in teams	1 h.		1 h.	

#### **EVALUATION SYSTEM** 50% Reports on the completion of exercises, case studies, computer exercises, simulation exercises, laboratory exercises, term projects, challenges and problems 50%

Presentation and defence of exercises, case studies, computer practical work, simulation practical work, laboratory practical work, term projects, end of degree project, master's thesis, challenges and problems

## MAKE-UP MECHANISMS

Reports on the completion of exercises, case studies, computer exercises, simulation exercises, laboratory exercises, term projects, challenges and problems

CH - Class hours: 4 h. NCH - Non-class hours: 1 h. TH - Total hours: 5 h.



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RML120 [!] Identifica elementos y características clave de la Mejora Continua (MC): modelos de mejora continua (MMC que caracterizan la MC), nivel de madurez de la MC

LEARNING ACTIVITIES	СН	NCH	TH	
Conducting tests, giving presentations, presenting defences, taking examinations and/or doing checkpoints	3 h.		3 h.	
Carrying out/resolving projects/challenges/cases, etc. to provide solutions to problems in interdisciplinary contexts, real and/or simulated, individually and/or in teams	5 h.	6 h.	11 h.	
Presentation by the teacher in the classroom, in participatory classes, of concepts and procedures associated with the subjects	7 h.		7 h.	
Seminars, debates and/or workshops to deepen and/or share experiences.	8 h.		8 h.	

EVALUATION SYSTEM	W	MAKE-UP MECHANISMS
Reports on the completion of exercises, case studies, computer exercises, simulation exercises, laboratory exercises, term projects, challenges and problems	30%	Individual written and/or oral tests or individual coding/programming tests
Presentation and defence of exercises, case studies, computer practical work, simulation practical work, laboratory practical work, term projects, end of degree project, master's thesis, challenges and problems	30%	
Individual written and/or oral tests or individual coding/programming tests	40%	

CH - Class hours: 23 h. NCH - Non-class hours: 6 h. TH - Total hours: 29 h.

### RML302 [!] Entiende el impacto de su profesión en el entorno para ejercer con responsabilidad social

LEARNING ACTIVITIES	СН	NCH	TH	
Development and writing of records, reports, presentations, audiovisual material, etc. on projects/work experience/challenges/case studies/experimental investigations carried out individually and/or in teams	3 h.	1 h.	4 h.	
Carrying out/resolving projects/challenges/cases, etc. to provide solutions to problems in interdisciplinary contexts, real and/or simulated, individually and/or in teams	1 h.		1 h.	

interdisciplinary contexts, real and/or simulated, individual	iy and/or in	teams
EVALUATION SYSTEM	W	MAKE-UP MECHANISMS

Reports on the completion of exercises, case studies, computer exercises, simulation exercises, laboratory exercises, term projects, challenges and problems

Presentation and defence of exercises, case studies, computer practical work, simulation practical work,

laboratory practical work, term projects, end of degree project, master's thesis, challenges and problems

Reports on the completion of exercises, case studies, computer exercises, simulation exercises, laboratory exercises, term projects, challenges and problems

CH - Class hours: 4 h. NCH - Non-class hours: 1 h. TH - Total hours: 5 h.

RML121 [!] Identifica los métodos operativos y metodologías principalesque pueden dar soporte a la Mejora Continua así como su proceso de despliegue en diferentes entornos industriales

LEARNING ACTIVITIES	СН	NCH	ТН
Development and writing of records, reports, presentations, audiovisual material, etc. on projects/work experience/challenges/case studies/experimental investigations carried out individually and/or in teams	7 h.	9 h.	16 h.
Conducting tests, giving presentations, presenting defences, taking examinations and/or doing checkpoints	3 h.		3 h.



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Learning resources

Seminars, debates and/or workshops to deepen and/or sl	hare expe	riences.	9 h.	9 h.
EVALUATION SYSTEM	W	MAKE-UP MECHA	NISMS	
Reports on the completion of exercises, case studies, computer exercises, simulation exercises, laboratory exercises, term projects, challenges and problems	40%	Individual written a coding/programmir	nd/or oral tests or indiving tests	vidual
Presentation and defence of exercises, case studies, computer practical work, simulation practical work, laboratory practical work, term projects, end of degree project, master's thesis, challenges and problems	30%			
Individual written and/or oral tests or individual coding/programming tests	30%			

### **CONTENTS**

1. TOPIC 1: INTRODUCTION TO CONTINUOUS IMPROVEMENT.1.1. Definitions of Continuous Improvement. 1.2. Defin ition of Continuous Improvement Model. 1.3. Definition of continuous improvement process. 2. TOPIC 2: IMPROVEMENT PHILOSOPHIES AND METHODOLOGIES2.1. Introduction, frame of reference. 2.2. CM philosophies. 2.3. Improvement methodologies. 3. TOPIC 2: CONTINUOUS IMPROVEMENT MODELS 3.1. Characterization of CM, Types o f CMM. 3.2. CM maturity. 4. KEY ELEMENTS - PRINCIPLES OF THE CM.5. TOPIC 3: CONTINUOUS IMPROVEMEN T DEPLOYMENT.5.1. Processes of CM deployment (PMC). 5.2. Organizational structure of the CM.

LEARNING RESOURCES AND BIBLIOGRAPHY

#### Eguren, J.A., 2012. Desarrollo de un modelo para abordar proyectos Technical articles de mejora continua de procesos productivos de forma eficaz y Subject notes eficiente. Mondragon Unibertsitatea, Arrasate Presentations by external Lecturers European Foundation Quality Management, 2013. Modelo EFQM de excelencia. Liker, J.K., 2004. The Toyota way: 14 Management Principles from the world´s greatest manufacturer. McGraw-Hill, New York, NY Ljungström, M., 2004. Implementation of a Work Development Oriented Strategy for Continuous Improvements. Lulea University of technology, Lulea National Institute of Standards and Technology, 2017. Baldrige excellence framework Unzueta Aranguren, G., 2020. Desarrollo y despliegue de un modelo

de madurez de mejora continua adaptado a una pyme industrial de bienes de equipo del país vasco. Mondragon Unibertsitatea, Arrasate

**Bibliography** 

Imai, M., 2001. Kaizen: La clave de la ventaja competitiva japonesa, 13th ed. RANDOM HOUSE, INC, México, D.F