

#### Goi Eskola Politeknikoa | Mondragon Unibertsitatea

Course: 2015 / 2016 - Course planning

## [GAGG03] PRODUCTION AND MANUFACTURING SYSTEMS

GENERAL INFORMATION

Studies DEGREE IN ENERGY ENGINEERING Subject MECHANICS

Semester 1 Course 3 Mention / Field of Specialisation

Plan 2013 Language ENGLISH

Credits 4,5 Hours/week 2.22 Total hours 40 class hours + 72.5 non-class hours = 112.5 total

<u>hours</u>

**FACULTY** 

AZPILGAIN BALERDI, JON ZIGOR

REQUIRED PREVIOUS KNOWLEDGE

Subjects Knowledge

(No specific previous subjects required) (No previous knowledge required)

SKILLS

SKILLS

G1A301 - To know the fundamentals of manufacturing and production systems.

4,12

G1A313 - To be able to work in multidisciplinary, multilingual environments, and to effectively communicate knowledge.

0,36

**G1A313** - To be able to work in multidisciplinary, multilingual environments, and to effectively communicate knowledge, procedures, results and ideas about energy both verbally and in writing.

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Total:

4,48

**LEARNING RESULTS** 

RGA301 [!] Conoce y selecciona el proceso de fabricación más adecuado para una pieza dada conjugando criterios tecnológicos y económicos

LEARNING ACTIVITIES

Classroom presentations of relevant concepts and procedures in participatory environments.

40 h. 40 h.

Individual study and work, tests and evaluations.

EVALUATION SYSTEM W MAKE-UP MECHANISMS

Individual written and oral tests to assess technical skills in the subject.

100% [!] Recuperación del punto de control Comments:

Comments:

CH - Class hours: 40 h. NCH - Non-class hours: 27,5 h. TH - Total hours: 67,5 h.

RGA302 [!] Aplica conocimiento de sistemas de producción y fabricación en un entorno real o simulado

LEARNING ACTIVITIES

CH

NCH

TH

Development, writing and presentation of group projects and/or POPRI

36 h. 36 h.

Development, writing and presentation of group projects and/or POPBL. 36 h. 36 h.

EVALUATION SYSTEM

Individual written and oral tests to assess technical skills in 100%

MAKE-UP MECHANISMS

[!] Evaluación continua

Individual written and oral tests to assess technical skills in the subject.

Comments:

Comments:

CH - Class hours: 0 h. NCH - Non-class hours: 36 h. TH - Total hours: 36 h.

RGA337 [!] Define los objetivos, realiza la planificación para su consecución y su seguimiento sistemático coordinando su trabajo con los demás miembros del equipo.

 LEARNING ACTIVITIES
 CH
 NCH
 TH

 Development, writing and presentation of group projects and/or POPBL.
 2 h.
 2 h.



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**EVALUATION SYSTEM** 

Project assessment. The following will be taken into account:
(a) Throughout the project, continuous assessment of both the individual student and the team, regarding task performance; (b) On completion of the project, the solution provided by the team of students and the corresponding report; (c) Lastly, the oral defence of the project, taking into account both the knowledge acquired and the quality of the presentation, the reasoned justification of the principals and the ultimate reasons for proposing the chosen solution.

MAKE-UP MECHANISMS

[!] Evaluación continua

Comments:

Comments:

CH - Class hours: 0 h. NCH - Non-class hours: 2 h. TH - Total hours: 2 h.

RGA338 [!] Argumenta la selección de las teorias, métodos y/o tecnologías más relevantes que permitan definir y/o solucionar un problema utilizando bibliografía de calidad

 LEARNING ACTIVITIES
 CH
 NCH
 TH

 Development, writing and presentation of group projects and/or POPBL.
 2 h.
 2 h.

EVALUATION SYSTEM W MAKE-UP MECHANISMS

Project assessment. The following will be taken into account: 100% (a) Throughout the project, continuous assessment of both the individual student and the team, regarding task performance; (b) On completion of the project, the solution provided by the team of students and the corresponding report; (c) Lastly, the oral defence of the project, taking into account both the knowledge acquired and the quality of the presentation, the reasoned justification of the principals and the ultimate reasons for proposing the chosen solution.

[!] Evaluación continua Comments:

Comments:

CH - Class hours: 0 h. NCH - Non-class hours: 2 h. TH - Total hours: 2 h.

RGA339 [!] Redacta informes técnicos de forma clara, concisa y estructurada siguiendo las especificaciones establecidas haciendo énfasis en la coherencias entre los distintos apartados .

LEARNING ACTIVITIES CH NCH TH

Development, writing and presentation of group projects and/or POPBL.

3 h. 3 h.

EVALUATION SYSTEM W MAKE-UP MECHANISMS

Project assessment. The following will be taken into account:
(a) Throughout the project, continuous assessment of both the individual student and the team, regarding task performance; (b) On completion of the project, the solution provided by the team of students and the corresponding report; (c) Lastly, the oral defence of the project, taking into account both the knowledge acquired and the quality of the presentation, the reasoned justification of the principals and the ultimate reasons for proposing the chosen solution.

[!] Evaluación continua Comments:

Comments:

CH - Class hours: 0 h. NCH - Non-class hours: 3 h. TH - Total hours: 3 h.

RGA340 [!] Presenta y defiende el trabajo en público de forma clara, concisa y estructurada mediante el uso apropiado de soporte visual según las especificaciones establecidas.



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EARNING ACTIVITIES			СН	NCH	TH
Development, writing and presentation of group projects and/	or POP	BL.		2 h.	2 h.
EVALUATION SYSTEM	W	MAKE-UP MECHANISMS	3		
Project assessment. The following will be taken into account:	100%	[!] Evaluación continua			
a) Throughout the project, continuous assessment of both		Comments:			
ne individual student and the team, regarding task					
erformance; (b) On completion of the project, the solution					
provided by the team of students and the corresponding eport; (c) Lastly, the oral defence of the project, taking into					
account both the knowledge acquired and the quality of the					
resentation, the reasoned justification of the principals and					
ne ultimate reasons for proposing the chosen solution.					
comments:					

### CONTENTS

1. INTRODUCTION

TH - Total hours: 2 h.

- 2. TURNING
- 3. MILLING
- 4. DRILLING
- 5. CUTTING CONDITIONS
- 6. PROCESS PLANNING
- 7. CASTING
- 8. FORGING
- 9. SHEET METAL FORMING

LEARNING RESOURCES AND BIBLIOGRAPHY				
Learning resources	Bibliography			
Subject notes Class presentations	Manufacturing engineering and technology, Kalpakjian, Serope, Schmid, Steven R, 7th edition, New Jerse: Prentice Hall, 2013			
Video projections Slides of the subject	Manufactura. Ingeniería y Tecnología, 5.Edición. Serope Kalpakjian y Steven R.Schmid. Pearson Educación, 2008. ISBN 9789702610267			
	Fundamentos de Manufactura Moderna. Materiales, Procesos y Sistemas, 3.Edición. Mikell P. Groover. Mc Graw Hill. 2013. ISBN: 978-0-471-74485-6			